



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4149-3

Job Sheet 176517



Part No: D4149-3

Job Qty: 20 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/25/18

Job Tracking No:

Due Date: 5/15/18 *June 8*

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 10-06-24 JLM VERIFIED BY:DD IPP Rev:B 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	5/15/18	5/15/18	0.00	0.00	Start Up Machining-2		<i>MAX 2.</i> <i>10/18/2018</i> <i>21</i> <i>3-89</i> <i>JUN 25 2018</i>
100	Bandsaw	20 pcs	5/15/18	5/15/18	0.00	0.06	Bandsaw1		
110	CNC Vertical Machining	20 pcs	5/15/18	5/15/18	0.12	8.73	HAAS1-4		
130	QC	20 pcs	5/15/18	5/15/18	0.00	0.00	QC8 Machining-2		
170	Packaging	20 pcs	5/15/18	5/15/18	0.00	0.00	Packaging3-2		
180	QC21-SA	20 Ea	5/15/18	5/15/18	0.00	0.00	QC21		<i>JUN 25 2018</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303B1.000X1.000	M303B1.000 X 1.000	6.6667 ft (.33333333 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303B1.000X1.000	7	13	0



Container No: S083426



Part: D4149-3

Job No: 176517

Serial No/Batch: S083426

Revision:

Inspector:

Exp Date:

Instructions:

DART Aerospace Ltd.
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CANADA
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www.dartaerospace.com

Date: 06/23/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
- 1	Spacer	0.129Inches + 0.005 - 0.001	0.134 0.128	0.129	Diameter
- 2	Spacer	0.380Inches ± 0.030	0.410 0.350	0.377	Diameter
- 3	Spacer	0.630Inches ± 0.030	0.660 0.600	0.626	
- 4	Spacer	1.588Inches ± 0.010	1.598 1.578	1.589	
- 5	Spacer	2.430Inches ± 0.030	2.460 2.400	2.429	
- 6	Spacer	0.630Inches ± 0.030	0.660 0.600	0.626	
- 7	Spacer	1.587Inches ± 0.010	1.597 1.577	1.586	
- 8	Spacer	0.750Inches ± 0.030	0.780 0.720	0.750	
- 9	Spacer	0.313Inches ± 0.010	0.323 0.303	0.313	
- 10	Spacer	0.380Inches ± 0.030	0.410 0.350	0.380	Radius
- 11	Spacer	0.375Inches ± 0.010	0.385 0.365	0.375	
- 12	Spacer	0.750Inches ± 0.010	0.760 0.740	0.750	
- 13	Spacer	0.735Inches + 0.000 - 0.010	0.735 0.725	0.733	

Plex 4/25/18 9:05 AM Dart.Gagnon.Michelle